

INSTALLATION MANUAL

2074142

Parts List		
1	Driver / left rocker step	
1	Passenger / right rocker step	
12	Flat washer, M8	
12	Nylock nut, M8	

Tools Required	
Torque wrench	Socket, 13mm

	Torque Speci	fications
METRIC	M6 bolt	3 ftlbs.
	M8 bolt	7 ftlbs.
Æ	M10 bolt	16 ftlbs.
2	M12 bolt	28 ftlbs.
	1/4" bolt	3 ftlbs.
	5/16" bolt	7 ftlbs.
SAE	3/8" bolt	16 ftlbs.
0,	7/16" bolt	20 ftlbs.
	1/2" bolt	28 ftlbs.

Level of Difficulty	
Easy	



Product Image



Notes and Maintenance Before you begin installation, read all instructions thoroughly. Proper tools will improve the quality of installation and reduce the time required. For black finishes, mild soap may be used to clean the product. Refer to the table to the left when securing hardware during the installation process to help prevent damage to the product or vehicle.

Step 1

Starting on the driver side, locate the three mounting points located underneath the vehicle.



Step 2

Locate the front mounting point.

With help, lift the rocker step up to the vehicle and secure using two M8 flat washers and two M8 nylock nuts.

Snug the hardware, but do not fully tighten.





Step 3

Repeat step 2 to attach the middle and rear mounting brackets.

With the rocker step in position, tighten all mounting hardware to the recommended torque specifications listed in the table on the first page.



Step 4

Repeat steps 1 through 3 on the passenger side of the vehicle.

Congratulations on the installation of your new ARIES rocker steps.

With the rocker steps installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

